

Automation (21-541)

*Advanced Manufacturing Laboratory
Department of Industrial Engineering
Sharif University of Technology*

Session # 1

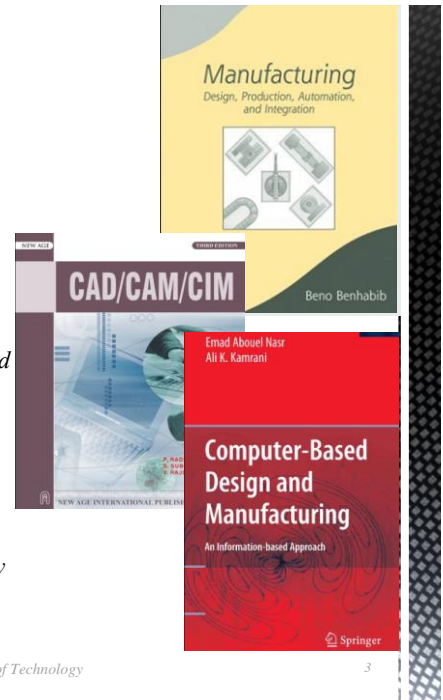


Course Description

- *Instructor*
 - *Omid Fatahi Valilai, Ph.D. Industrial Engineering Department, Sharif University of Technology*
 - *Email: FValilai@sharif.edu, Tel: 6616-5706*
 - *Website: Sharif.edu/~fvalilai*
- *Recommended prerequisite*
 - *Manufacturing process I (21-418)*
 - *CIS (21-774)*
- *Class time*
 - *Sunday-Tuesday 16:30-18:00*
- *Course evaluation*
 - *Mid-term (25%)*
 - *Final exam (40%)*
 - *Quiz (5%)*
 - *Exercise (Manufacturing Lab.) (30%)*

Course Description (Continued ...)

- **Mid-term session:**
 - Sunday: 9th Azar 1393, 16:30 ~ 18:30
- **Final Exam:**
 - Sunday: 21st Dey 1393, 09:00 ~ 11:30
- **Reference:**
 - Benhabib, Beno; “*Manufacturing: Design, Production, Automation, and Integration*”, 2003, Marcel Dekker Inc, New York
 - Radhakrishnan, P.; Subramanian, S.; Raju, V.; “*CAD/CAM/CIM*”, 3rd edition, 2005, New age international (P) limited publishers, New York
 - Abouel Nasr, Emad; Kamrani, Ali K.; “*Computer-Based Design and Manufacturing: An Information-Based Approach*”, 2007, Springer, New York



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Course Description (Continued..)

- **Contents:**
 - Introduction to manufacturing automation and CIM (Computer Integrated Manufacturing) (3 sessions)
 - Product lifecycle management (PLM) from automation and CIM perspective (4 sessions)
 - Computer-Aided Design (CAD) (7 sessions)
 - Computer-Aided Process Planning (CAPP) (6 sessions)
 - Computer-Aided manufacturing (CAM) (7 sessions)

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Course Description (Continued..)

- **Contents:**
 - *Introduction to manufacturing automation and CIM (Computer Integrated Manufacturing) (3 sessions)*
 - *Introduction to types of manufacturing systems*
 - *Automation & CIM relation with enterprise information systems (ERP, Accounting, Inventory, marketing...)*
 - *Automation and CIM development history*
 - *CIM hardware and software considerations (focuses on Database concept)*

Course Description (Continued..)

- **Contents:**
 - *Product lifecycle management (PLM) from automation and CIM perspective (4 sessions)*
 - *Automation & CIM role in Product development*
 - *Product development cycle*
 - *Concurrent engineering and automation & CIM considerations*
 - *Automation & CIM role in PLM*
 - *Overview of PLM CIM software solutions*
 - *Components of PLM software solutions in automation & CIM*

Course Description (Continued..)

▪ Contents:

- *Computer-Aided Design (CAD)*
 - *Introduction*
 - *Graphic primitives*
 - *Geometric modeling*
 - *Geometric modeling techniques*
 - *Geometric data exchange*

(7 sessions)

Course Description (Continued..)

▪ Contents:

- *Computer-Aided Process Planning (CAPP)*
 - *Introduction*
 - *Process planning primitives*
 - *Process planning software solutions*
 - *Architecture considerations of Process planning software solutions*
 - *Information requirements of process planning software solutions*
 - *Process planning systems*
 - *CAPP integration with CAD*
 - *Computer-Aided Process Planning based on CAD software solutions*

(6 sessions)

Course Description (Continued..)

▪ Contents:

- *Computer-Aided manufacturing (CAM)*
 - *Introduction*
 - *Manufacturing automation primitives*
 - *Types of automation systems*
 - *Pneumatic automation*
 - *Hydraulic automation*
 - *Automation systems using programmable logic controllers*
 - *CNC machining*
 - *Introduction to CNC machining*
 - *Types of CNC machines*
 - *Integration of CAD/CAPP with CNC machining operations*

(7 sessions)

Course Aims

- *Raise interest for industrial automation systems.*
- *Understand industrial control systems, their purpose and structure.*
- *Understand the terms used in publications and standards*
- *Be able to analyze a plant and propose automation solutions*
- *Compare the solutions used in automation with other domains*
- *Analyze the reliability, availability and safety of a system*
- *Become rapidly productive in an industrial company or public utility service.*

Introduction to manufacturing automation and CIM (Computer Integrated Manufacturing)

- **Automation:**
 - *Set of all measures aiming at replacing human work through machines (e.g. automation is applied science)*
 - *The technology used for this purpose (e.g. this company has an automation department)*
- **Automation:**
 - *Replacement of human work through machines (e.g. the automatisisation of the textile factory caused uproar of the workers)*
 - *Replacement of conscious activity by reflexes (e.g. drill of the sailors allows the automatisisation of ship handling)*
- **Automation:**
 - *The use of computers and machines instead of people to do a job*