ERP (21-550)

Advanced Manufacturing Laboratory Department of Industrial Engineering Sharif University of Technology

Session #2



Course Description

Instructor

- Omid Fatahi Valilai, Ph.D. Industrial Engineering Department, Sharif University of Technology
- Email: <u>FValilai@sharif.edu</u>, Tel: 6616-5706
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- Class time

•	Sunday-Tuesday	16:30-18:30
	Wednesday	09:00-12:00

Course evaluation

 Mid-term 	(30%)
Final exam	(40%)
 Quiz 	(5%)
Exercise	(10%)
ERP Lab	(15%)

Course Description (Continued ...)

- Mid-term session:
 - *Sunday* : 8th Azar 1394, 16:30 ~ 18:00
- Final Exam:
 - Sunday: 27th Dey 1394, 09:00 ~ 10:30
- Reference:
 - Shtub, A., "Enterprise Resource Planning (ERP)- The dynamics of operations management", 2002, Kluwer Academic Publishers
 - Ptak, Carol A., "ERP Tools, Techniques, and Applications for Integrating the Supply Chain", 2004, The CRC Press
 - *Fui, F., Nah, H., "Enterprise Resource Planning", 2002, IRM Press*

Advanced Manufacturing Laboratory, Department of Industrial Engineering, Sharif University of ERP (21-550), Session #2



Course Description (Continued ...)

- Mid-term session:
 - *Sunday : 8th Azar 1394, 16:30 ~ 18:00*
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- Reference:
 - Daniel E. O'leary, "Enterprise Resource Planning Systems Systems, Life Cycle, Electronic Commerce, and Risk", 2000, Cambridge University Press

Enterprise Resource Planning Systems

Systems, Life Cycle, Electronic Commerce, and Risk



Daniel E. O'Leary

CAMBRIDGE www.cambridge.org/978052179152

Course Description (Continued..)

- Contents:
 - Enterprise Management
 - Operations Management
 - The Evolution of ERP Systems: A Historical
 - Organizations and organizational structures
 - Scheduling
 - Purchasing and inventory management
 - Marketing considerations
 - *ERP selection and implementation*

Course Description (Continued..)

- Contents:
 - Enterprise Management
 - History of Enterprise Resource Planning
 - The Theory of Constraints and ERP
 - Sales and Operations Planning
 - Buffer Resource Strategy
 - Enterprise Resource Management
 - Integrating the Supply Chain to Reap the Rewards
 - Strategic Sourcing and Procurement

Course Description (Continued..)

- Contents:
 - *Enterprise Management*
 - History of Enterprise Resource Planning
 - Just some times ago:
 - *Simple manual approaches such as order point were effective in managing inventory.*
 - Companies could afford to keep inventory on hand to satisfy customer demand.
 - *Labor was the main driver of product cost.*
 - The focus was based on longer product life cycles and less product variety.
 - The normal policy in purchasing was to keep a little of everything on order all the time just to make sure that it never ran out.
 - The assumption was that the customer would continue to order what they had before and the future would look very much like the past.

- Contents:
 - History of Enterprise Resource Planning
 - Just some times ago:
 - Product life cycles were measured in years.
 - If a little extra was ordered, it was not a big issue since it could be used up before it became obsolete.
 - Inventory was an asset not only on the balance sheet, but also in the mind of the average manufacturing manager.
 - Warehouses, automated storage/retrieval systems, and carousel systems were designed, developed, and installed to manage, sort, and retrieve inventory.
 - The techniques of the day focused on the most efficient manner of managing large volumes of inventory.

- History of Enterprise Resource Planning
 - Material Requirement Planning:
 - The need to order only what was really needed crept in on the horizon.
 - No longer could a company afford to order some of everything and keep a little of everything on hand.
 - Orders had to be based on what was being sold.
 - *Excess and obsolete inventory became a real problem.*

• Contents:

History of Enterprise Resource Planning

IIE Transactions (1998) 30, 705–713

Make-to-order versus make-to-stock in a production—inventory system with general production times

ANTONIO ARREOLA-RISA¹ and GREGORY A. DeCROIX²

¹Department of Information & Operations Management, Lowry Mays College & Graduate School of Business, Texas A&M University, College Station, Texas 77843-4217, USA E-mail: Tarreola@tamu.edu ²Fuqua School of Business, Duke University, Durham, NC 27708-0120, USA E-mail: decroix@mail.duke.edu

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- History of Enterprise Resource Planning
 - Material Requirement Planning:
 - For the first time, based on a schedule of what was going to be produced and supported by a list of materials that were needed for finished item, the computer could calculate the total need and compare it to what was already on hand or committed to arrive.
 - This comparison could suggest an activity to place an order, cancel orders that were already placed, or simply move the timing of these existing orders.
 - MRP calculates what do I need, compares it to what do I have and calculates what do I need to go get and when."

- History of Enterprise Resource Planning
 - Material Requirement Planning:
 - For the first time the material planning function could answer the question of when. Rather than being reactive and waiting until the shortage occurred.
 - The planner could be proactive and time phase orders, including releasing orders with multiple deliveries.
 - These larger orders with multiple delivery dates typically can provide a significant cost advantage for the company because of favorable vendor pricing.

MRP netting



Department of Industrial Engineering, Sharif Univ ERP (Enterprise Resource Planning),

DURNAL OF OPTIMIZATION THEORY AND APPLICATIONS: Vol. 35, No. 2, OCTOBER 1981

• Contents:

History of Enterprise Resource Planning

Material Requirement Planning: Integer Linear Programming Formulation of the Material Requirements Planning Problem

R. KARNI¹

Communicated by M. Avriel

Abstract. Lot sizing procedures for discrete and dynamic demand form a distinct class of inventory control problems, usually referred to as *material requirements planning*. A general integer programming formulation is presented, covering an extensive range of problems: single-item, multi-item, and multi-level optimization; conditions on lot sizes and time phasing; conditions on storage and production capacities; and changes in production and storage costs per unit. The formulation serves as a uniform framework for presenting a problem and a starting point for developing and evaluating heuristic and tailor-made optimumseeking techniques.

Advanced Manufacturing

- History of Enterprise Resource Planning
 - Material Requirement Planning:
 - Some simplifying assumptions
 - One of these assumptions was that orders should be started at the last possible date to provide for minimal inventory while still serving the customer's need on time. (backward scheduling)
 - All orders were scheduled backwards from the desired completion date to calculate the required start date.
 - In project management language, all operations were placed on the critical path.
 - *Earliest date the operation could start was the same as the latest date the operation could start.*
 - There was no slack time in the schedule.

- Contents:
 - History of Enterprise Resource Planning
 - Material Requirement Planning:
 - Companies were able to gain control over their material purchases and order only what was needed and when.
 - *Productivity and quality significantly improved in the companies.*
 - The inventory asset was significantly reduced and cash flow dramatically improved as a result.
 - *This provided a tremendous competitive advantage to those companies effectively using these new tools.*

- Contents:
 - History of Enterprise Resource Planning
 - Material Requirement Planning:
 - Closing the MRP loop

Closed-loop MRP



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MRP II



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